

**► TASK** Assemble transmission/transaxle.

**MAST**  
2C9

**CDX Tasksheet Number: C083**

Time off	_____
Time on	_____
Total time	_____

1. Research the reassembly procedure for this transmission/transaxle in the appropriate service information.

- a. List the specified assembly lubricant:

\_\_\_\_\_

- b. List the special tools required to perform this task:

- c. Transmission/transaxle end play: \_\_\_\_\_ in/mm

**NOTE** All of the component assemblies should already be properly reassembled. If they are not, reassemble them according to the specified procedures as listed in previous tasks. Ensure that they meet all specifications.

2. Following the specified procedure, reassemble the transmission, making sure all components are seated properly. Perform all specified checks along the way. List your observations:

3. Once the transmission/transaxle gear train and pump are fully installed, adjust any bands if necessary.

- a. Air check each servo and clutch. List each clutch and servo and your observations:

**NOTE** Your instructor may want to approve the servo air check from task C758, "Air test operation of clutch and servo assemblies," after you perform it here.

b. Measure the gear train end play: \_\_\_\_\_ in/mm

4. Following the specified procedure, reinstall the valve body, linkage, filter, and pan(s).
5. Complete any other specified procedures related to the assembly process.
6. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.

**Performance Rating**

**CDX Tasksheet Number: C083**

**0**

**1**

**2**

**3**

**4**

Supervisor/instructor signature \_\_\_\_\_ Date \_\_\_\_\_