▶ TASK Inspect and/or replace clutch pressure plate assembly, clutch disc, release (throw-out) bearing, linkage, and pilot bearing/bushing (as applicable).

Time on

Time off_

Total time_

CDX Tasksheet Number: C608

- 1. Research the procedure and any specifications for inspecting the clutch assembly.
 - a. List any specifications or specific instructions for inspection:
 - b. Flywheel-to-crankshaft bolt torque: _____ ft-lb/N·m i. Threadlock required: Yes: _____ No: ____ c. Pressure plate-to-flywheel bolt torque: _____ ft-lb/N·m d. Pilot bushing/bearing lubricant, if applicable: _____
- 2. Inspect each of the following and list your observations.
 - a. Pressure plate assembly:
 - b. Clutch disc:
 - c. Release (throw-out) bearing and linkage:
 - d. Pilot bearing/bushing:

4.	Have your supervisor/instructor	verify your observations	and recommendations
	and initial below.		

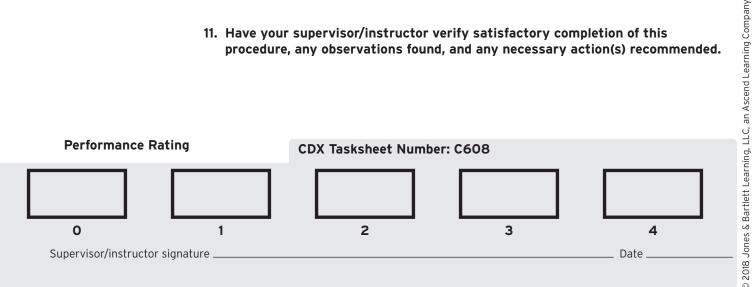
a. Supervisor's/instructor's initials: _

- 5. With your instructor's permission, replace any worn parts with new/ remanufactured components.
- 6. Following the specified procedure, install the pilot bushing/bearing, if removed. Lubricate it with the specified lubricant, if applicable.
- 7. Following the specified procedure, install the flywheel. Be sure to torque the flywheel bolts.
- 8. Following the specified procedure, install the clutch disc and pressure plate. Use an appropriate clutch alignment tool to ensure proper positioning of the clutch disc.

NOTE The pressure plate bolts should be tightened down evenly. This is usually done by tightening each bolt a turn or two, one at a time, until the pressure plate is evenly seated on the flywheel surface. Then, torque each bolt according to the specified torque and sequence.

- 9. Install the release (throw-out) bearing and linkage.
- 10. List any observation(s):

11. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.



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