

► TASK Refinish brake drum and measure final drum diameter;
compare to specification.

MAST
5C3

Time off _____

Time on _____

Total time _____

CDX Tasksheet Number: C626

1. Mount the brake drum on the brake lathe following the brake lathe manufacturer's procedure, and set it up for a cut, **BUT DON'T MAKE A CUT!**
2. Have your instructor verify proper setup. Supervisor/Instructor initials: _____
3. Using the correct equipment and procedure, refinish the brake drum to within allowable tolerances.
4. Measure the final drum diameter and note your measurement here:
_____ in/mm
5. Calculate the amount of material removed by the refinishing process:
_____ in/mm
6. Does the drum meet specifications to be safely put back into service?
Yes: _____ No: _____
 - a. Why or why not?
7. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.

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Performance Rating

CDX Tasksheet Number: C626

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1

2

3

4

Supervisor/instructor signature _____ Date _____