

**► TASK** Refinish rotor on vehicle; measure final rotor thickness and compare with specification.

**MAST**  
5D8

Time off \_\_\_\_\_

Time on \_\_\_\_\_

Total time \_\_\_\_\_

**CDX Tasksheet Number: C629**

1. Set up the on-car brake lathe following the manufacturer's procedure, ready to make a cut (but don't yet).
2. Measure or list the existing rotor thickness: \_\_\_\_\_ in/mm
3. Have your instructor verify proper setup and initial here: \_\_\_\_\_
4. Using the correct procedure, refinish the brake rotor to within allowable tolerances. If necessary, give the rotor a non-directional finish using sandpaper or a sanding disc.
5. Measure the refinished rotor thickness: \_\_\_\_\_ in/mm
6. Calculate the amount of material that was removed: \_\_\_\_\_ in/mm
7. Is the rotor fit for return to service? Yes: \_\_\_\_\_ No: \_\_\_\_\_
8. Determine any necessary action(s): \_\_\_\_\_
9. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.

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**Performance Rating**

**CDX Tasksheet Number: C629**

0

1

2

3

4

Supervisor/instructor signature \_\_\_\_\_ Date \_\_\_\_\_