

► TASK Refinish rotor off vehicle; measure final rotor thickness and compare with specification.

MAST
5D9

Time off _____

Time on _____

Total time _____

CDX Tasksheet Number: C630

1. Mount the rotor on the brake lathe following the manufacturer's procedure and set it up, ready to make a cut (but don't yet).
2. Measure or list the existing rotor thickness: _____ in/mm
3. Have your instructor verify proper set-up and initial here:
4. Using the correct procedure, refinish the brake rotor to within allowable tolerances.
5. Give the rotor a non-directional finish using sandpaper or an appropriate sanding wheel.
6. Measure the refinished rotor thickness: _____ in/mm
7. Calculate the amount of material that was removed: _____ in/mm
8. Is the rotor fit for return to service? Yes: _____ No: _____
9. Determine any necessary action(s):
10. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.

NOTE If the rotor is serviceable, skip down to task C806: Remove and reinstall/replace rotor.

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Performance Rating

CDX Tasksheet Number: C630

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2

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Supervisor/instructor signature _____ Date _____