▶ TASK Inspect, measure, clean, and replace valve body (includes surfaces, bores, springs, valves, switches, solenoids, sleeves, retainers, brackets, check valves/balls, screens, spacers, and gaskets).

Time off\_

Time on\_

Total time\_

CDX Tasksheet Number: C685

- 1. Research the procedure and specifications to inspect, measure, clean, and replace the valve body.
  - a. List, or print off and attach to this sheet, any precautions for this task:
  - b. List, or print off and attach to this sheet, any specifications related to this task:

c. List, or print off and attach to this sheet, the torque specifications for the valve body bolts, screws, and fasteners:

- 2. Following the specified procedure, disassemble, clean, measure, and inspect the valve body components. List your observations for each.
  - a. Valve body and plate surfaces:
  - b. Bores, valves, and sleeves:

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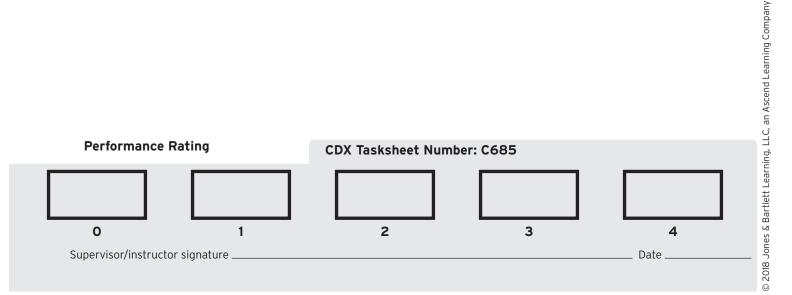
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d. Retainers, spacers, and brackets:

e. Check valves and check balls:

f. Gaskets and screens:

- 3. Have your supervisor/instructor verify disassembly of the valve body. Supervisor's/instructor's initials: \_
- 4. Following the specified procedure, reassemble the valve body. Be careful to install all valves, springs, check balls, and gaskets in the proper orientation. Also, be sure to torque all fasteners in the correct sequence and to the proper torque.
- 5. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.



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