

**► TASK** Deglaze and clean cylinder walls.

**MAST**  
1C5

**CDX Tasksheet Number: C727**

Time off \_\_\_\_\_

Time on \_\_\_\_\_

Total time \_\_\_\_\_

**NOTE** This task should be performed only on engines that are not going to be machined over-size. Have your supervisor approve this task based on the results of the previous tasks before you continue.

1. Is this cylinder block a good candidate for the deglazing process?  
Yes: \_\_\_\_\_ No: \_\_\_\_\_
2. Do you have your supervisor's approval for this task? Yes: \_\_\_\_\_ No: \_\_\_\_\_
3. Research the procedures and specifications for deglazing the cylinder walls.
  - a. Specified coarseness of stones/ball hone: \_\_\_\_\_
  - b. Specified deglazing lubricant: \_\_\_\_\_
  - c. Specified crosshatch angle/pattern: \_\_\_\_\_
  - d. Specified cleaning process after deglazing: \_\_\_\_\_
4. Following the specified procedure, carefully deglaze the cylinder walls using the appropriate honing/deglazing equipment.
5. Use the specified cleaning process to clean the cylinder walls and block.
6. Inspect the surface of the cylinders for proper deglazing finish. List your observation(s):
7. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.

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**Performance Rating**

**CDX Tasksheet Number: C727**

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Supervisor/instructor signature \_\_\_\_\_ Date \_\_\_\_\_