

► TASK Air test operation of clutch and servo assemblies.

MAST
2C21

CDX Tasksheet Number: C758

Time off _____

Time on _____

Total time _____

NOTE Most clutch assemblies can usually be air tested outside of the transmission once they are completely assembled with the clutch pack. Therefore, now would be a good time to perform that task for each self-contained clutch pack. Servos, which operate bands, must usually be tested with the gear train and bands installed. You may have to come back to this task for supervisor/instructor sign-off when it is appropriate to air test any servos during the assembly of the transmission/transaxle.

1. Research the procedure for air testing each clutch and servo assembly.

a. List any special tools needed for this procedure:

2. Following the specified procedure, air test each clutch assembly. List your observations for each one in the table below.

Name of Clutch	Observations

3. Have your supervisor/instructor verify the above results. Supervisor's/ instructor's initials: _____

4. Once the transmission/transaxle is assembled far enough to air test the servos, test each one following the specified procedure. List your observations in the table below.

Name of Servo	Observations

a. Determine any necessary action(s):

5. Have your supervisor/instructor verify satisfactory completion of this procedure, any observations found, and any necessary action(s) recommended.

Performance Rating

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1

2

3

4

Supervisor/instructor signature _____ Date _____